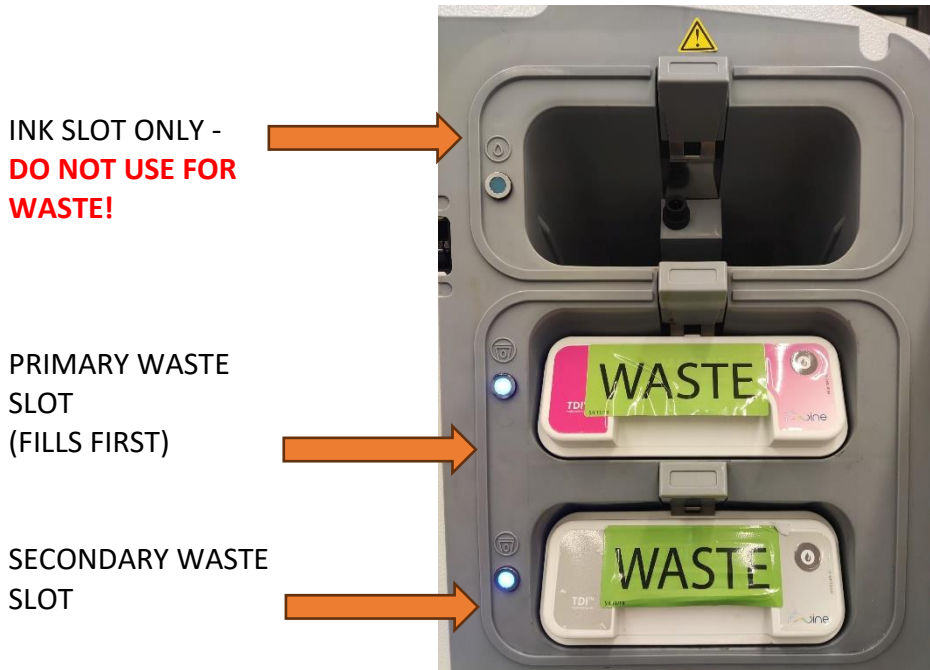


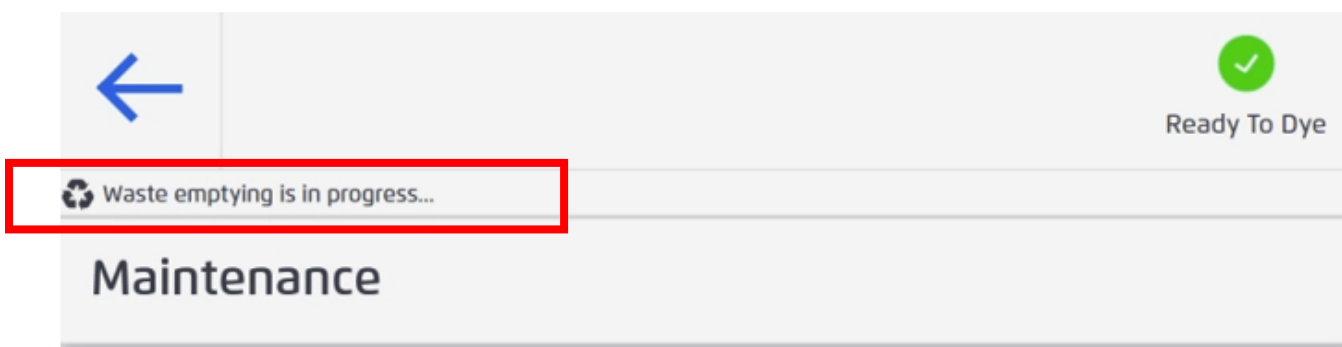
## Waste Handling – Ink Filling System (IFS)

[User guide link](#) (P. 22 - 2.4 Handling Waste)

By-products of the dyeing process are automatically pumped into the empty ink cartridges in the waste cartridge slots.



(1) During the automatic emptying process, the following message will appear on the screen:



- (2) Once the automatic emptying process is complete, the message will disappear. (Remark: you can continue to dye during this process)
- (3) Remove and replace the full cartridge.



**IMPORTANT:** If you do not remove a full cartridge when automatic emptying is performed, leakage can occur.

**HELPFUL TIP:** To prevent waste leakage from the IFS, we recommend that you check the waste cartridges every morning at the start of work and replace them if necessary.

Please cut this notice and add it to the PPC door panel (see picture below).





# NOTICE

Replace waste cartridges  
that are not empty before  
operating machine!

